

		Application: SIGN SYSTEM		CUSTOMER:				Date	Drawn	Checked	Date confirmed	
		A/P: 107.40mm	P/P: -	SECTION CLASS / GRADE			STANDARD TOLARANCES		Rev.	Date	Name	Description/Mark
		Area: 122.14mm <sup>2</sup>	Finish: PC	Grade	Class	S	H	SH	Solid		Hollow	
CUST.DWG.NO:		Alloy: 6005	Temper: T6	1	GENERAL				Flatness:	0.004W	0.006W	
ENQUIRY DRAWING NO.		Scale: 3:1	Enq.Ref: 336/06	2	NORMAL				Straightness:	$\pm(0.8 \times \frac{L}{300\text{mm}})$ MAX.		
SECTION NO. PM5402		LIN. Weight: 0.331		3	DIFFICULT	✓			Twist:	$\pm(3/4 \times \frac{L}{300\text{mm}})$ MAX.		
REV.				4	V.DIFFICULT				Angular:	$\pm 1^\circ$	$\pm 2^\circ$	
		UNSPEC.TOLERANCES TO FOLLOW <input type="checkbox"/> JISH4100 <input checked="" type="checkbox"/> BS1474 <input type="checkbox"/> AA <input type="checkbox"/> ADC <input type="checkbox"/> DIN _____							MATING WITH SECTION NO.: NOT AVAILABLE			

**Unspec. corner rounded to R0.3mm**

- Important Dimensions
- Check point
- Visible Surface - VS - - - -**
- Painted Surface - PS = = = = (Critical)**
- PS - - - - (Non-critical)**

**Radius (r) - 0.50mm**  
**(R1) - 1.00mm**

**V - VEE Groove 0.50mm deep x 90°**

